

## AIRCRAFT PAINT FACILITIES

Everything from components to widebody aircraft

L3Harris maintains multiple modern aircraft paint facilities at locations within the United States and Canada. Two paint hangars are located in Greenville, Texas; one in Waco, Texas; and a component paint facility in Mirabel, Canada.

### GREENVILLE, TEXAS

In Greenville, Texas, the primary facility is capable of painting the surface area of a Boeing 747-400. It is equipped with two platform lifts that can move the length and width of the hangar to reduce cycle time. An electrostatic paint system reduces overspray and increases painting efficiency. A foam-water deluge system, four foam-water nozzles, and ultraviolet and infrared sensors provide excellent fire protection during the painting process.

The second L3Harris facility in Greenville is capable of de-painting an aircraft as large as a Boeing 757. This advanced, temperature-controlled facility offers five automated ventilation and exhaust methods to facilitate different washing, de-painting or painting procedures. A high-capacity filtration system allows



L3Harris to perform painting/de-painting services in a nearly particle-free environment. This facility also houses numerous water and solution tanks, and an aqueous film forming foam (AFFF) emergency fire system, with over a million gallons available for fire safety purposes. Furthermore, there are work stands and component-holding fixtures that improve cycle time in de-painting and painting operations.



### L3HARRIS AIRCRAFT PAINT FACILITIES

- > Environmental Controls
- > Modern Equipment
- > Fire Protection Systems
- > Environmentally Safe & Cost-Efficient Onsite Wastewater Treatment Plants
- > NADCAP-certified
- > Federal & State Regulations Compliant

Our facilities are capable of handling virtually any aircraft finishing for aircraft ranging from VIP aircraft to aircraft for military service and commercial customers.

## WACO, TEXAS

The climate-controlled paint/de-paint hangar in Waco, Texas allows for year-round operation. The facility is large enough to accommodate a C-5 Galaxy or an Airbus 330 aircraft under its roof.

The Waco facility has a state-of-the-art electrostatic paint system, features digital temperature and humidity control, and has a computerized markings system allowing for the in-house creation of all stencils and small decals.

The facility also includes a component paint booth and three portable booths for smaller aircraft and removed aircraft components. An onsite wastewater treatment plant provides an environmentally safe and cost-efficient processing of all wastewater produced by aircraft wash.

The Waco paint team is experienced with high-gloss, high-solids and low-gloss, high-solids and experienced with multiple platforms.

## MIRABEL, CANADA

In Mirabel, Canada, the main facility includes a component paint booth big enough for aircraft components such as radomes, fairings, doors, covers, panels, control surfaces and more. In addition, we have the ability to fabricate CAD-driven stencil design. L3Harris is experienced in applying high-performance paints on multiple structures and surfaces.

## PAINT EXPERIENCE

L3Harris has extensive experience in applying finishes for many different aircraft, including: Boeing 707, 737, 747, and 757, P-3, C-5, C-18, C-20, KC-10, C-22, C-47, C-130, C-135, A310, A340, Gulfstream III, IV, E-6B, E-8, MD-11, KA-350, CN-235 and VC-137. We also paint new, replacement, and spare components such as radomes, fairings, doors, covers, panels, control surfaces.

Whether your needs are basic or fastidious, we have the experience you demand. L3Harris offers premier services in aircraft de-painting as well as exterior and interior painting. Our facilities are capable of handling virtually any aircraft finishing for aircraft ranging from VIP aircraft to aircraft for military service and commercial customers.



### Paint Facilities - Rev\_A 052020

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L3Harris Technologies is an agile global aerospace and defense technology innovator, delivering end-to-end solutions that meet customers' mission-critical needs. The company provides advanced defense and commercial technologies across air, land, sea, space and cyber domains.



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