

# SUPPLIER QUALITY MANUAL FAQs



**Q: Where can the Seller (Supplier) direct questions about the manual?**

A: Suppliers (Sellers) should contact their L3Harris Supply Chain or Procurement representatives.

**Q: Does the Supplier Quality Manual take precedence over the purchase order?**

A: Requirements in this document are complementary to specific contracts of L3Harris. To the extent of any inconsistency between the purchase order and the Supplier Quality Manual, the purchase order takes precedence.

**Q: How will these requirements be incorporated into our current contracts?**

A: This manual applies to all new purchase orders effective on or after Jan. 2, 2023.

**Q: Where can I access the manual?**

A: Visit the L3Harris Supply Chain website under Quality Requirements at [Supply Chain | L3Harris™ Fast. Forward.](#)

**Q: As a Seller (Supplier) to L3Harris, am I required to follow the Supplier Quality Manual?**

A: Yes, this policy applies to all current and potential L3Harris Suppliers (Sellers) that provide material, deliverable software, or designed products incorporated into L3Harris systems, products and assemblies.

**Q: Will L3Harris pay any incremental cost associated with these requirements?**

A: No, the Supplier (Seller) must continue to provide a quality product and/or service and assure that all products and/or services meet all requirements.

**Q: Is the Supplier Quality Manual a contractual agreement?**

A: The Supplier Quality Manual is incorporated into the standard Terms and Conditions for all new purchase orders effective Jan. 2, 2023.

**Q: What is the effective date that my business is expected to be compliant to this standard?**

A: The Supplier Quality Manual is effective with all new purchase orders beginning Jan. 2, 2023.

**Q: Does the supplier quality manual only apply to English speaking Seller (Supplier)?**

A: No, this manual applies to all global current and potential L3Harris Suppliers (Sellers).

**Q: How will the Seller (Supplier) be informed of any updates to this manual?**

A: Sellers (Suppliers) are advised to verify the website for current quality documents with every new purchase order. The most current Supplier Quality Manual will be available on the L3Harris Supply Chain website under Quality Requirements at [Supply Chain | L3Harris™ Fast. Forward.](#)