

HIGH REALISM SIMULATION & TRAINING

Complete Power Plant Simulations and Training Services for Better Personnel Development and Plant Engineering Support

For over five decades, L3Harris has worked with leading utilities, plant designers and research organizations to create superior operator training simulators and simulators to assist in and de-risk plant builds. We have established ourselves as the world's pre-eminent manufacturer of high-realism power plant simulators, powered by the second-to-none Orchid® simulation environment. In addition, L3Harris' 2D and 3D interactive Learning Technologies are sure to increase your students' understanding and retention of power plant fundamentals and systems. 3D digital twins attached to simulators and to the operating plant result in unmatched team training and operational efficiencies.

L3Harris has deployed the world's highest fidelity operator training simulators for HWR, GCR, BWR and PWR nuclear plants. Our simulators are also used to support operator training at coal, oil & gas, GT and CCGT plants.

We have vast experience supporting New Build projects with our simulation solutions—resulting in significant error reduction in plant designs.

With our Learning Technologies (Learning Modules, System Knowledge Modules and Learning Simulators), we capitalize on the use of interactive visualization to further the objectives of power plant training programs by improving or augmenting the learning experience with a higher degree of efficiency, retention and accessibility.

3D digital twins provide one-to-one digital reproductions of the plant, integrated with both simulator and plant systems, to support engineering, planning, operations, maintenance and enhanced team training. Serving as a central information hub that mirrors the operating plant/site, it reduces time for design verification, facility navigation, outage time and provides an efficient team training platform.

L3Harris' superior learning and training environments provide clear advantages for obtaining operator licenses/certification, optimizing plant operating procedures, accelerating learning and reducing costs. Personnel trained with our technology acquire the skills necessary to increase plant performance, minimize downtime, and provide confident emergency response.

L3HARRIS' SIMULATORS PROVIDE SUPERIOR REAL-WORLD POWER PLANT TRAINING

L3Harris offers various products and services, including full scope operator training simulators, part-task trainers, simulator retrofits and upgrades and full-scale 3D digital twins. We provide conception to completion turnkey systems, specific components, and simulator design tools as required by the customer. With worldwide presence, a solid leadership position and the ability to provide any level of customer support, L3Harris ensures the success of your digital solution projects. Our simulators offer the highest quality in simulation fidelity and training, equipping trainees and instructors with user-friendly tools for learning, controlling and exploring complex power plant systems.



USES AND ADVANTAGES

Cost-effective training for:

- > Experienced operators and new recruits
- > Overall plant and individual system operation and control
- > Improved team interaction and performance
- > Increased field worker know-how
- > Emergency plan implementation and incident management
- > Command of malfunction and transient situations
- > I&C familiarization

MORE BENEFITS

- > Operations optimization, including start-up and shutdown
- > Fewer unplanned outages
- > Improved plant safety
- > Analysis of plant response to equipment and/or instrument failure
- > Efficient plant design planning and upgrading
- > DCS and plant process computer verification and validation
- > Ease of simulator upgrade and ability to keep current with plant
- > Multiple configurations on one simulator
- > Portability of simulation for classroom training
- > 3D immersion for accurate whole-plant knowledge and diagnosis

SUPERIOR TRAINING SYSTEMS FROM THE WORLD'S LEADING SIMULATION COMPANY



LEARNING MODULES

Getting the fundamentals right



LEARNING SIMULATORS

Enhancing plant learning



ENGINEERING SIMULATORS

High-fidelity models and robust tools for plant engineering and analysis



SIMULATOR UPGRADES & MODIFICATIONS

Extending the life of your simulator



SYSTEM KNOWLEDGE MODULES

Making plant drawings come alive



CLASSROOM SIMULATORS & PART-TASK TRAINERS

Extending the benefits of classroom training



FULL SCOPE OPERATOR TRAINING SIMULATORS

Realistic environments for operator authorization and optimizing procedures



IMMERSIVE & INTERACTIVE 3D VISUALIZATION

Enabling 3D digital twins for teamwork in a headset-free environment

INNOVATIVE SOLUTIONS

The team at L3Harris comprises the world's largest, most experienced group of simulation engineers, all dedicated to designing, developing and building simulators focused on quality and fidelity. The creative synergy and collaborative spirit between our engineers generates new ideas and bold concepts that put our simulators way ahead of the competition. The company's superior products and responsive service reflect the company's maturity and commitment to power plant simulation – now and in the future.

QUALITY AS A GUIDING PRINCIPLE

National Quality Assurance has confirmed that L3Harris maintains a quality management system that conforms to the ISO 9001:2015 international standard for all of our business lines. There are no exclusions to the scope of the registration, which includes hardware and software design and development, product realization, sales and service.

Our quality policy is to ensure that our products meet or exceed customer requirements and that we enhance customer satisfaction by continuously improving our system. This focus on quality has proven itself repeatedly. The quality processes and know-how that go into developing our digital power plant solutions are key contributors to the success that is enjoyed by our customers worldwide.

PROUD CANADIAN TECHNOLOGY

L3Harris entered the power plant simulation business more than five decades ago, when we were awarded our first order for a full scope CANDU nuclear power plant simulator for the Pickering A plant. Since then, we have established ourselves as the world's pre-eminent manufacturer of high-realism power plant simulators, powered by the second-to-none Orchid simulation environment.

OVER FIVE DECADES OF EXPERIENCE

L3Harris entered the power plant simulation business in 1973. Today, L3Harris is the world's foremost supplier of high-end, full scope operator training simulators for nuclear power plants of most manufacturers, as well as simulation solutions for coal, oil and gas-fired power plants. Our Power Systems and Simulation business is known for its customer-centric approach, technological superiority and value-added service in delivering best-in-class simulations and digital twins. A sample of our customers globally:



ARGENTINA

Embalse



BELGIUM

Tihange 1



BRAZIL

Angra 1

Angra 2



CANADA

AtkinsRéalis

Bruce A

Bruce B

Canadian Nuclear Laboratories

Darlington

Gentilly-2

IMSR Advanced Reactor

Pickering A

Pickering B

Point Lepreau



CHINA

CAP1400 Engineering Design
Analyzer Support

Daya Bay

Hongyanhe Phase I Units 1, 2

Hongyanhe Phase I Units 3, 4

Ling Ao

Ling Ao Phase II

Qinshan Phase III



FINLAND

Olkiluoto 3



FRANCE

Framatome

Institut de Radioprotection et de
Sûreté Nucléaire

Institut National des Sciences &
Techniques Nucléaires



GERMANY

Brunsbüttel

Framatome

Isar

Leipzig

Philippsburg

Stade



GREAT BRITAIN

Dungeness B

EDF Energy Campus

EDF Energy Nuclear Power Academy

Hartlepool

Heysham 1

Hinkley Point B

RWE npower

Sizewell B



IRELAND

Moneypoint

Poolbeg



JAPAN

Nuclear Regulation Authority



KOREA

Pyeongtaek

Wolsong 1

Wolsong 2

Wolsong 3



MEXICO

Laguna Verde



QATAR

Ras Abu Fontas B



ROMANIA

Cernavodă



SAUDI ARABIA

Qurayyah



SLOVENIA

Brestanica

Krško



SOUTH AFRICA

Koeberg



SWEDEN

Forsmark 1

Forsmark 3

Oskarshamn 1

Oskarshamn 2

Oskarshamn 3

Ringhals 2



SWITZERLAND

ALSTOM (Switzerland) Ltd.

Beznau

Leibstadt



UNITED ARAB EMIRATES

Barakah



USA

ANO-1

Brunswick

Callaway

Center for Advanced Engineering
and Research

Clinton

Crystal River 3

Davis-Besse

Diablo Canyon

Enrico Fermi 2

Fort Calhoun

Framatome

Idaho National Laboratory

McGuire

Oconee

Pilgrim

Prairie Island

Rancho Seco

San Onofre 1

San Onofre 2/3

St. Lucie 1

St. Lucie 2

South Texas Project

Susquehanna 1

Three Mile Island 1

Turkey Point

Waterford 3

Westinghouse

Wolf Creek



The company's know-how and innovative technologies have had a positive impact on the world of power plant operations and maintenance. We have perfected systems to design, develop and execute the world's most sophisticated simulators in various operating environments. We have launched the most comprehensive 3D digital twin mimicking the entire nuclear site. Here are just a few of our remarkable achievements:

First CANDU power plant simulator project starts (Pickering A, Canada)	1973	
	1979	Introduced the concept of "global malfunctions"
First BWR power plant simulator project starts (Pilgrim, USA)	1984	
	1984	First PWR power plant simulator projects start (St. Lucie and Turkey Point, USA)
First fossil power plant simulator project starts (Qurayyah, Saudi Arabia)	1988	
	1989	Began developing simulators on open computing platforms
Launched graphical, component-based modeling (ROSE®)	1991	
	1991	First graphical, component-based LNG terminal simulator project starts (Pyeongtaek, Korea)
First power plant simulator upgrade project starts (San Onofre, USA)	1991	
	1991	First graphical, component-based fossil plant simulators start (Moneypoint and Poolbeg, Ireland)
First graphical, component-based nuclear plant simulator project starts (South Texas Project, USA)	1992	
	1992	First European nuclear power plant simulator project starts (Cernavodă, Romania)
First Asian nuclear power plant simulator project starts (Wolsong, Korea)	1994	
	1999	Natively developed first full scope nuclear plant simulator on PC/Windows (Ling Ao, China)
First severe accident simulation model integrated with full scope simulator in service (Krško, Slovenia)	2000	
	2002	First African simulator project starts (Koeberg, South Africa)
First Latin American simulator project starts (Angra, Brazil)	2004	
	2005	First Generation III nuclear power plant simulator project starts (Olkiluoto 3 [EPR], Finland)
First GCR power plant simulator project starts (Hartlepool, Great Britain)	2005	
	2007	Introduced our signature Orchid® simulation environment
Instructor Station equipped with scenario-based testing and scenario manager	2010	
	2011	Introduced Learning Simulators, combining 3D visualization with high-fidelity simulation
Launched touch-capable Instructor Station for tablets and desktops	2018	
	2019	Launched Orchid® IX: immersive and interactive 3D visualization
First full-scale 3D digital twin project starts (Barakah, UAE)	2019	
	2020	First SMR power plant simulator project gets underway (IMSR, Terrestrial Energy)

LEGEND: | Projects 'firsts' | Technological 'firsts'

LEADING THE WAY

From our first project in 1973 to our current status as a global power plant simulation leader, our success has been made possible by our esteemed customers and end-users who have always challenged us to be the best. With this support and inspiration, L3Harris has been empowered to push technological boundaries and to seek state-of-the-art solutions to meet our customers' challenges and evolving needs.

Our power plant simulators have received industry-wide recognition for superior training and plant operational applications. With more than five decades of experience in power plant simulation development, we have pioneered many of the principal advances in simulator design and functionality. Even our first simulator had sophisticated features such as "record," "playback," "controls not in agreement" (commonly referred to as "switch-check" nowadays) and full simulation of the plant computer system.

LEARN MORE

For more information on L3Harris' high realism simulation & training solutions, visit [L3Harris.com](https://www.L3Harris.com) or send us a request at power.mapps@L3Harris.com

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L3Harris Technologies is the Trusted Disruptor in the defense industry. With customers' mission-critical needs always in mind, our employees deliver end-to-end technology solutions connecting the space, air, land, sea and cyber domains in the interest of national security. Visit [L3Harris.com](https://www.L3Harris.com) for more information.



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